



SNOW WHITE 001*
White Undercoat



DONEGAL GREEN 077*
Dark Blue Undercoat



IVORY 812
White Undercoat



RUSTIC RED 501
Red Undercoat



YELLOW 101
White Undercoat



BOUNTY 350*
Red Undercoat



International's TOPLAC is ideal for narrowboats and has two outstanding advantages over traditional single-pack paints.

Firstly, it can make your narrowboat look newer for longer because it has better gloss and colour retention. TOPLAC's novel chemical structure provides outstanding gloss which is UV resistant, chalks and fades far less than standard one-pack enamels.

Secondly, with TOPLAC you can achieve a superb finish with minimal fuss. The formulation has been designed to give unparalleled flow and wet edge time, which means you can apply it easily by brush or roller and pad/brush without fear of brush marks.

 **International.**
yachtpaint.com

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COLOURING THE CUT

NARROWBOAT PAINTING GUIDE



 **International.**
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ROCHELLE RED 011
Red Undercoat



OXFORD BLUE 105
Dark Blue Undercoat



BONDI BLUE 016
White Undercoat



MAURITIUS BLUE 018*
Dark Blue Undercoat



LAUDERDALE BLUE 936
Blue/Grey Undercoat



ATLANTIC GREY 289*
Blue/Grey Undercoat



JET BLACK 051*
Dark Blue Undercoat

We've tested TOPLAC with painters – amateurs and professionals alike – and exposed it to some of the toughest climates in the world. The results were outstanding. This guide is intended to explain why and to give details on how you can enhance the look of your narrowboat.

*These colours are also available in Interlux Super.

Colours shown are as accurate as the printing process will allow.



(Toplac chosen by Tony Lewery and Phil Speight to protect and enhance 'Gifford').

MAINTAINING YOUR NARROWBOAT

Regular cleaning and polishing will help the colourful paintwork on your Narrowboat stay looking good longer. However, over time the combination of the sun's rays and canal side wear and tear degrades the surface. Early signs of this are a dulling or chalking of the existing surface.

When this happens, the only solution is to re-paint.

CHOOSING THE RIGHT PAINT

Traditionally, there has been a wide choice of standard one-pack enamels, which can be applied straight from the can. Whilst the performance of this type of product is good for a limited period, generally they will need repainting after one, or at most 2 years.

Alternatively, 2-pack polyurethanes, such as Perfection, can be used. Whilst durability is unbeatable, they require mixing and a chemical cure which can only be achieved at the right temperature and humidity.

TOPLAC is a one-pack product and therefore does not have the application restrictions associated with 2-pack polyurethanes. However, it does have significantly improved performance over the traditional one-pack paints in terms of gloss and durability.

So, if you're looking for an easy to apply, high quality finish that will last for years to come TOPLAC is the choice for you and your narrowboat. TOPLAC is chosen by private owners, hire fleet operators and professional narrowboat painters.

SETTING UP

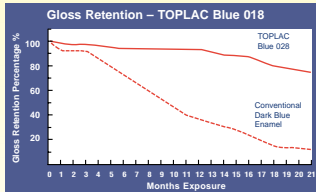
- CLEAR THE WORKING AREA.
- SWEEP THE FLOOR AND LET DUST SETTLE.
- DAMP DOWN THE FLOOR.
- TRY NOT TO WORK IN WINDY CONDITIONS OR IN DIRECT SUNLIGHT
- IDEALLY PAINT IN THE MIDDLE OF THE DAY WHEN DEW AND CONDENSATION ARE NOT LIKELY TO BE A PROBLEM.

DO

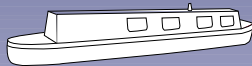
- PREPARE THE SURFACE CORRECTLY, ENSURING THAT IT IS CLEAN, DRY, WELL ABRADED AND IN SOUND CONDITION.
- READ THE PRODUCT LABEL INSTRUCTIONS CAREFULLY BEFORE COMMENCING.
- STIR THE PAINT WELL PRIOR TO APPLICATION.
- USE THE LARGEST BRUSH YOU CAN HANDLE (USUALLY 2 - 3") WHEN PAINTING.
- ENSURE AN EVEN SPREAD BY HOLDING THE BRUSH AT A 45° ANGLE. THIS MINIMISES BRUSH MARKS.

DON'T

- APPLY OVER UNPREPARED SURFACES.
- APPLY WITHOUT STIRRING.
- WEAR WOOLLY CLOTHING WHEN APPLYING FINAL COATS. BITS CAN FALL OFF THEM AND MAR THE FINISH
- PAINT IN DAMP OR HUMID CONDITIONS
- PAINT IN TEMPERATURES BELOW 10°C OR ABOVE 25°C - 15°C IS IDEAL.



GUIDELINE TO QUANTITIES REQUIRED FOR PAINTING CABIN SIDES



Length of Cabin	Undercoat	Topcoat	Interdeck for coachroof	Hull blacking using Interfuf *
30FT (9.1 metre)	1.5 litres	3.0 litres	2.9 litres	approx 2.5 lts/coat
40FT (12.2 metre)	2.0 litres	4.0 litres	3.8 litres	approx 3.0 lts/coat
45FT (13.7 metre)	2.3 litres	4.6 litres	4.3 litres	approx 3.5 lts/coat
50FT (15.2 metre)	2.5 litres	5.0 litres	4.8 litres	approx 4.0 lts/coat
55FT (16.7 metre)	3.0 litres	5.5 litres	5.3 litres	approx 4.5 lts/coat
60FT (18.2 metre)	3.0 litres	6.0 litres	5.7 litres	approx 5.0 lts/coat
70 FT (21.4 metre)	3.6 litres	7.5 litres	6.7 litres	approx 5.5 lts/coat

* Excluding bottomplate a minimum of 3 coats recommended.

NB: Deck area has not been included in these approximations but should equate roughly to the window areas.

PREPARATION OF STEEL

It is always worth spending a little extra time getting the preparation right, as this will affect the ultimate success of the job. Poor preparation usually means a disappointing result.

BARE STEEL

The most effective way of preparing the steel is to grit blast with angular grit to Swedish Standard SA2.5, other methods are less effective. However, often this is not possible and other methods of preparation such as heavy discing, sanding and wire brushing can be used. It is important to thoroughly remove the cleaning debris before painting. Where 'shop primed steel' is used it is advisable to contact International Coatings Ltd.

PAINTED STEEL IN POOR CONDITION

If the existing paint is in poor condition and showing signs of rust coming through in many areas, then it is advisable to remove the paint and treat as per 'Bare Steel'.

PAINTED STEEL IN GOOD CONDITION

If the existing coat is intact, then you should:

- Clean thoroughly with 'Yacht Line Super Cleaner'.
- Rinse thoroughly with fresh water and allow to dry.
- Sand with 280-320 grit wet or dry paper.
- Recoat with TOPLAC.



PAINT SPECIFICATIONS

CABIN SIDES - PRIMING, UNDERCOATING & GLOSS FINISH

PRODUCT	NO. OF COATS	COVERAGE	NOTES
Yacht Primer	1	12m ² /LT	Anti corrosion
Interfill 400	Variable	Variable	Where necessary
Yacht Primer	2	12m ² /LT	Anti corrosion
Pre-Kote	1	12m ² /LT	Sand flat before TOPLAC is applied
Toplac	2	12m ² /LT	

CABIN TOP - PRIMING, UNDERCOATING & NON SLIP FINISH

PRODUCT	NO. OF COATS	COVERAGE	NOTES
Yacht Primer	1	12m ² /LT	Anti corrosion
Interfill 400	Variable	Variable	Where necessary
Yacht Primer	2	12m ² /LT	Anti corrosion
Interdeck (Non Slip Deck paint)	2	9.5 ² /LT	or Non Slip additive can be added to TOPLAC

BOTTOMS - HULL 'BLACKING' BELOW RUBBING STRAKE

PRODUCT	NO. OF COATS	COVERAGE	NOTES
Interfuf JBA016	3 - 5	10m ² /LT	

INTERIORS - BEHIND LININGS, BILGE AREAS & ENGINE BAYS

PRODUCT	NO. OF COATS	COVERAGE	NOTES
Yacht Primer	3	12m ² /LT	Anti corrosion
Danboline	1 - 2	11m ² /LT	Easy clean & oil resistant

VARNISHED INTERIOR

PRODUCT	NO. OF COATS	COVERAGE	NOTES
UCP	1	17.5m ² /LT	For grain filling
Goldspar Satin	2 - 3	10m ² /LT	Produces a superb satin finish

More detailed paint specifications including drying times and overcoating times are available on request from our technical helpdesk.