

PRODUCT DESCRIPTION

A two pack, FDA compliant epoxy tank coating offering extensive resistance.

PRODUCT INFORMATION

Colour	THA700-Pink, THA701-White, THA702-Grey
Finish	Semi-gloss
Specific Gravity	1.42
Volume Solids	53% average
Mix Ratio	3.50 volumes Part A to 1 volume Part B , Converter/Curing Agent - THA703
Typical Shelf Life	12 mths
VOC (As Supplied)	425 g/lit
Unit Size	20 Lt

DRYING/OVERCOATING INFORMATION

	Drying			
	5°C	10°C	23°C	35°C
Touch Dry [ISO]	6hrs	5hrs	3hrs	1hrs
Hard Dry [ISO]	24hrs	20hrs	8hrs	6hrs
Pot Life	9hrs	9hrs	5hrs	3hrs

	Overcoating							
	Substrate Temperature							
	5°C		10°C		23°C		35°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interline 704	36hrs	35days	32hrs	30days	23hrs	21days	16hrs	14days

APPLICATION AND USE

Preparation

Use in accordance with the standard Global Yacht specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash as appropriate, to remove all oil, grease, soluble contaminants and other detrimental foreign matter.

STEEL: Gritblast to Sa 2½. A sharp, angular surface profile of 50-100 microns is recommended. For blasted areas, the primer should be applied before oxidation occurs. If oxidation does occur, the entire area should be reblasted to the specified standard above. Surface defects revealed by the blast cleaning process, should be ground, filled, or treated in the appropriate manner. Surfaces may be primed with Interline 982 to 40 microns dry film thickness before oxidation occurs. Alternatively, the blast standard can be maintained by use of dehumidification.

REPAIR: Consult your International Paint Representative for specific recommendations.

Hints

Mixing A power agitator should be used to mix both the individual components and the mixed paint.

Thinning Thinning is not recommended. Use International GTA220 only in exceptional circumstances (max. 5% by volume).

Cleaner Use GTA822 for equipment cleaning.

Airless Spray Tip Size: 0.64-0.69mm/25-27 thou. Pressure: 211 bar.

Brush Recommended.

Roller Recommended.


Other Brush or roller application may be suitable for small areas but multiple coats may be needed to achieve specified DFT.

Some Important Points	Will not cure below 5°C. For maximum performance of the coating to be achieved, the curing temperature should be above 10°C. Apply in good weather. Ambient temperature should be minimum 10°C/50°F and maximum 35°C/95°F. Substrate temperature should be 3°C/5°F above dew point. For optimum application properties bring the material to 21-27°C/70-80°F, unless specifically instructed otherwise, prior to mixing and application.
Compatibility/Substrates	Consult your International Paint Representative for the system best suited for the surface to be protected. When using in grey water tanks, consult the Interline 704 Grey Water Tanks Application Procedures.
Coverage	(Theoretical) - 4.24 (m ² /lt)
Recommended DFT	125 microns dry
Recommended WFT	236 microns wet
Application Methods	Airless Spray, Brush, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	<p>GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.</p> <p>TRANSPORTATION: The product should be kept in securely closed containers during transport and storage.</p>
Safety	<p>GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line.</p> <p>DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal.</p> <p>Remainders of Interline 704 cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.</p>

IMPORTANT NOTES *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*

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Regional Addresses

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