

SEAJET 017 Epoxy Bonding Primer for Alloys

SEAJET 017 Epoxy Bonding Primer for Alloys is an epoxy primer for aluminum, aluminum alloy, lead and bronze.

Characteristics:

- Maximises adhesion to aluminium and alloys and offers superior performance to etching primers.
- Can be used above and below water.

TECHNICAL DATA

Type	Thin film epoxy primer
Recommended use	Primer for aluminum, aluminum alloy, lead and bronze.

Surface Preparation	<p>Remove all contamination from the surface to be coated. Degrease using SEAJET BOATWASH. Abrade aluminium with P80-120 sandpaper. For bronze surfaces, key the surface by abrading using P80 wet paper or Scotch Brite HPCSU-R. After final cleaning, apply 1 coat of SEAJET 017. For outdrives, P-220 paper is recommended.</p>
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Physical Data (Mix)	<p>Colour: Clear white Flash point: 29°C Volume solids %: 42 ±2 VOC (Theoretical): 498 g/l.</p>
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Application Details	<p>Mixing ratio: Base: 71 Hardener: 29 (By Volume) Thinner: SEAJET THINNER E Application Data: Airless spray, brush, roller* Add the hardener to the base whilst mixing. Stir well before use. Min. Temperature: 5 °C Max. humidity: 85% R.H.</p>
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Spray Details	<p>Tip No.: Graco 517, 413 Paint output pressure: 0.25 - 0.35 MPa Thinning: 0 - 5% (by volume)</p>
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Film thickness and spreading rate:	<table border="1"> <thead> <tr> <th></th> <th>Min.</th> <th>Max.</th> <th></th> </tr> </thead> <tbody> <tr> <td>Film Thickness, wet:</td> <td>60</td> <td>83</td> <td>µm</td> </tr> <tr> <td>Film Thickness, dry:</td> <td>25</td> <td>35</td> <td>µm</td> </tr> <tr> <td>Spreading Rate:</td> <td>16,8</td> <td>12,0</td> <td>m²/l</td> </tr> <tr> <td></td> <td colspan="3">(theoretical)</td> </tr> </tbody> </table>		Min.	Max.		Film Thickness, wet:	60	83	µm	Film Thickness, dry:	25	35	µm	Spreading Rate:	16,8	12,0	m ² /l		(theoretical)		
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Preferable preceding coating	-
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Preferable subsequent coating	SEAJET 117 or SEAJET 118 Epoxy Primer, SEAJET 011 UNDERWATER PRIMER, PELLER CLEAN, SEAJET SPEED FINISH etc.
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Packing	Two Pack Product
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Notes	*Film thickness and spreading rate depends on application method.
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Coating data

Temperature	Drying time (at DFT 25 µ)	Overcoating intervals (at DFT 25 µ)	Pot life	Dry to launch	Remarks
-5 °C	-	-	-	-	-
0 °C	-	-	-	-	-
5 °C	Surface dry:60 min Hard dry:12 hours	Minimum: 16 hours Max.with itself: 7 days	24 hours	-	-
10 °C	Surface dry:45 min Hard dry:8 hours	Minimum: 12 hours Max.with itself: 7 days	20 hours	-	-
20 °C	Surface dry:30 min Hard dry:6 hours	Minimum: 8 hours Max.with itself: 7 days	18 hours	-	-
30 °C	Surface dry:20 min Hard dry:4 hours	Minimum: 6 hours Max.with itself: 7 days	12 hours	-	-

Note: Drying times and overcoating intervals will increase with increasing film thickness applied.
Before re-coating, always check that the existing paint film is 'through' dry.

Safety information: If Health, Safety and Environmental information is required a Health and Safety Data Sheet can be obtained from Chugoku Paints B.V.

Personal Protection advice and additional information can be obtained from the product Health and Safety Data Sheet which is available on request. The minimum safety precautions in dealing with this paint are:

- Observe the precautionary notices displayed on the container.
- Provide adequate ventilation.
- Avoid skin contact and inhalation of spray mist.
- If the product comes into contact with the skin, wash thoroughly with luke warm water and soap or suitable cleaner. If the eyes are contaminated, irrigate with water and seek medical advice immediately.
- Since the product contains flammable materials, keep away from sparks and open flames. No smoking should be permitted in the area.

Definitions:		
Tolerances:		The numerical information quoted in this Technical Data Sheet is subject to normal manufacturing tolerances.
Spreading Rate:		The spreading rate can vary depending on application conditions, the geometrical complexity of the structure, the weather conditions, etc.
Volume Solids:		The volume solids figure given in this Technical Data Sheet is the percentage of dry film obtained from a given wet film thickness under specified application rate and conditions measured by the Chugoku Standard Method corresponding to ASTM method D2697.
Overcoating Intervals:		The intervals given assume preparation consistent with good painting
Hard dry:		The time taken until the product can be walked on without damaging it. Time taken until full mechanical strength is obtained is longer.
V.O.C.:		Theoretical quantity of volatile organic compounds in g/l.

Disclaimer: Data, specifications, directions and recommendations given in this data sheet represent test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use is not guaranteed and must be determined by user. Product data is subject to change without notice and automatically void two years from issue. All legal relations of Chugoku Paints B.V. will be governed by the Uniform Terms of Sale and Delivery of Chugoku Paints B.V. as last filed with the district court of Rotterdam and upon request they will be made available without charge. Chugoku Paints B.V. explicitly rejects the applicability of any General Conditions, which its contractual parties may use. Exclusive jurisdiction: competent Court in Rotterdam.

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Some products have been specially modified to adapt to specific European requirements with regard to European-, national- and local laws and regulations or with regards to specific European use requirements. As a result some physical properties in a TDS may differ from those given in the original Japanese TDS.